



S57 LEGGERO BEIGE

Lightweight flexible filler

A) DESCRIPTION AND FIELDS OF APPLICATION:

Two-component filler specifically formulated to have medium specific weight. It is a guaranteed product that meets the highest standards of quality and performance. It stands out in particular for the following properties : impervious to atmospheric conditions, higher adhesion, easier to sand, more elastic, more resistant to bump; it doesn't add weight where lightness is important, as in nautics, aeronautics, industrial vehicles, bus, etc.

The greatest part of material removed during sanding operations is in big particles, so less contaminating.VOC less of 250 g/l according 2004/42CE

B) TECHNICAL DATA:

Composition	Unsaturated polyester resin and mineral charges
Specific weight	1.25 ± 0,050 kg/l
Available colours	Light yellow
Safety data	See safety data sheet

C) SURFACE PREPARATION :



* Iron, steel plate, glass fiber reinforced plastic

* Original paints or aged topcoat finishes



* Clean well the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

* On base coats or enamel top coats, sand and clean the surface before applying the filler.

D) CAUTIONS:

* Mix well the filler with 1-3 % paste hardener. Do not exceed with the hardener to avoid risk of staining during painting operations.

* Do not utilize the product at temperatures below 5°C.

* Store in a cool and dry place.



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sheet #

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E) PROCESSING:



1-3% C10 paste hardener pot -life 4-6' at 20°C



application with putty knife



<30' at 20°C



4-5' at 1 m.



P60-P120 roughing-out
P180-P220 finishing

F) TOOLS CLEANING:

* With nitro thinner.

G) RECOATING :

Primer F01 UV
Polyester Spray F18
Primers PUR F30, F31, F32, F33, F35 3 F36
Acrylic Primers F56, F57, F58, F59, F77, F78, F76, F79

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained