



H67 VANITY 1G MATT CLEAR

Matt 1G clearcoat

A) DESCRIPTION AND FIELDS OF APPLICATION:

2K matt gloss 1 acrylic clearcoat for double layer painting systems for complete car finishing, where "perfect matt finish", no stains, scratch resistance and being pleasant-to-touch are required.

Excellent adhesion on waterborne or solvent matt base coats; easy application and excellent weather resistance. Gloss 1 matt finish.

Product rated as a "Special Finish" with VOC = 612 g/l, compliant with the limit for the category set by EC 2004/42.

2004/42/IIB(e)(840)612.

B) TECHNICAL DATA:

Composition:	Hydroxylated acrylic resins
Specific weight:	0.965 ± 0.03 kg/l
Available colours:	Colourless, transparent
Safety data:	Refer to the safety sheet

C) SURFACE PREPARATION:



* Matt base coat for two coats of solvent-based paint

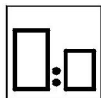
* Matt base coat for two coats of water-based paint

D) CAUTIONS:

- * Two component acrylic paints are affected by moisture.
- * Comply with the application ratios.
- * Do not use the product at temperatures below 5°C.
- * Keep in a cool, dry place.



E) PROCESSING:



5:1 with C89 Hardener, potlife > 60' at 20°C.



5-10% with D10-D11 thinner.
18-19" DIN 4 mm at 20°C.



1.2-1.3 mm 3-3.5 bar.
1-2 = 45-55 micron (dry).



10'-15' drying depending on temperature.



15 h at 20°C.
30' at 60°C.



F) TOOLS CLEANING:

* With thinner for polyurethane products

G) RECOATING:

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained