



A14 NITRO PRIMER GREY

One-component nitro-synthetic grey primer

Nitro-synthetic basecoat of general use with high filling properties and fast drying. Can be topcoated with nitrocellulose, synthetic and acrylic finish. Has excellent adhesion and strong covering power. Can be applied in thick coats. Is non-absorbing and leaves a very smooth surface. VOC of the ready to use product (using 100% of thinner) is less of 740 g/l according to C category (Acid Primer) in which the limit is 780 g/l according to European Law 2004/42.

B) TECHNICAL DATA:

Composition	Synthetic resins, nitrocellulose, mineral charges and solvents
Specific weight	1,2 ± 0,1
Available colours	Grey
Safety data	See safety data sheet

C) SURFACE PREPARATION :



* Bare metal, polyester laminates, wood, polyester fillers, etc.

* Old finishes, including the double-coat and the thermoplastic acrylic paints



* Sand with P180-P220

* Clean the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

D) CAUTIONS:

- * Allow flash-off time between coats, depending on reduction and temperature
- * Respect correct reduction
- * Do not utilize the product at temperature below 5°C
- * Store in a cool and dry place



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sheet #

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E) PROCESSING:



50-100% with nitro thinner
18-25" DIN 4 mm at 20°C



1,5-1,8 mm 2-4 bar
2-3 = 25-50 microns



20-30' at 20°C



2-3' at 1 m.



P600-P1000

F) TOOLS CLEANING:

* With nitro thinner

G) RECOATING :

2K enamel top coats
Double coat solvent-soluble enamels
Double coat water-soluble enamels

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained